

Work Order ID 60469

July 12, 2010 11:26:30 AM

Page 1

Item ID: D350-588-041

Accept

Revision ID:

Item Name: Aft Door Assembly

Start Date: 7/12/10 Start Qty: 1.00

Required Date: 7/12/10 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D2445/D350-588

Rev D/D

155

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

REMOVE FROM STOCK:
1 X D350-588-041

DISASSEMBLE KIT, RETURN ITEMS TO STOCK

B 54832

10-7-12

170

Identify as per dwg & Stock Location: _____

0.00



Packaging

Packaging

Memo

0.00

RE-PACKAGE D2445 DOOR ONLY
FOR S/O 7185 -TEXAS AVIATION

175

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Door B 54832
Memo

0.00

→ 8/10/12

(H)

Work Order ID 60469

July 12, 2010 11:26:35 AM



Page 2

Item ID: D350-588-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Door Assembly

Start Date: 7/12/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/12/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

1007 12
MF
10-7-12

Picklist Print

July 12, 2010 11:26:17 AM

Page 1

Work Order ID: 60469

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly



Start Date: 7/12/10

Required Date: 7/12/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP PI: 04.02.04 Reformat KJ/DS: IPP Rev:Q as
per DS19414 DD verified by:EC IPP Rev:R add pick kit DD
10.03.29 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN526C1032R7 Purchased No



Screw

Location

Loc Qty

Loc Code

ST328

60

113064

9

113749

1

114056

50

155

Each

196.0000

8

-8

AN526C832R8

Purchased

No



Screw

Location

Loc Qty

Loc Code

ST327

196

114615

96

114718

100

140

Each

146.0000

8

8

AN526C832R9

Purchased

No



Screw

Location

Loc Qty

Loc Code

ST327

146

114341

146

140

Each

0.0000

2

2

AN960JD10

NAS1149D0363J

Purchased

No



Washer

25

N

A

mt 10-7-12

Picklist Print

July 12, 2010 11:26:18 AM

Page 2

Work Order ID: 60469

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly



Start Date: 7/12/10

Required Date: 7/12/10

Start Qty: 1.00

Required Qty: 1.00

AN960JD10 NAS1149D0363J Purchased No

155 Each 0.0000 2 -2



Washer

AN960JD8 NAS1149DN832 Purchased No

140 Each 0.0000 8 8



Washer

AN960JD8 NAS1149DN832 Purchased No

155 Each 0.0000 8 -16



Washer

D2143 Manufactured No

140 Each 17.0000 1 1



Hinge Bracket

Location Loc Qty Loc Code

ST198

17

55323

17

D2144 Manufactured No

140 Each 42.0000 1 1



Hinge Bracket

Location Loc Qty Loc Code

ST198

42

55179

42

D2150 Manufactured No

155 Each 34.0000 2 -2



Packer Doubler, Hinge

Location Loc Qty Loc Code

ST007

34

55178

34

BSS016 SP

July 12, 2010 11:26:18 AM

Shop Packet Print

Page 2

Picklist Print

July 12, 2010 11:26:18 AM

Page 3

Work Order ID: 60469

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 7/12/10

Required Date: 7/12/10

Start Qty: 1.00

Required Qty: 1.00

D2151
Packer Doubler, Hinge

Manufactured No

155 Each

19.0000

2

-2



B51407 SP

Location

Loc Qty

Loc Code

ST007

19

55319

19

D2153
Door Prop

Manufactured No

155 Each

38.0000

1

-1



B48373 SP

Location

Loc Qty

Loc Code

ST272

38

55324

2

59818

36

D2154
Stud Bracket

Manufactured No

155 Each

10.0000

1

-1



B44890 SP

Location

Loc Qty

Loc Code

ST007

10

55325

10

D2237
Striker Plate

Manufactured No

155 Each

47.0000

2

-2



B35006 SP

Location

Loc Qty

Loc Code

ST009

47

58181

47

D2445P
AFT DOOR ASSEMBLY

Purchased No

110 Each

0.0000

1

1



10-7-10
A

July 12, 2010 11:26:18 AM

Shop Packet Print

Page 3

Picklist Print

July 12, 2010 11:26:19 AM

Page 4

Work Order ID: 60469

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly



Start Date: 7/12/10

Required Date: 7/12/10

Start Qty: 1.00

Required Qty: 1.00

D2461 Manufactured No 155 f 257.5242 7.25 -7.25



Neoprene "D" Seal



sl

Location

Loc Qty

Loc Code

ST402

257.5242105

39782

6.5

55054

251.024211

✓

(D2461-0870) cut (1) at 87.00"
**** per kit****

D2463 Manufactured No 140 f 291.0818 7.25 7.25



Seal

Location

Loc Qty

Loc Code

ST404

291.0818105

43841

3

50075

11.3536

55561

276.728211

N
A

Mr

10-7-12

(D2463-0870) cut (1) at 87.00"
**** per kit****

D2585 Manufactured No 140 Each 81.0000 2 2



Mounting Channel

Location

Loc Qty

Loc Code

ST019

81

56524

1

59118

54

59873

26

July 12, 2010 11:26:19 AM

Shop Packet Print

Page 4

Picklist Print

July 12, 2010 11:26:20 AM

Page 5

Work Order ID: 60469

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 7/12/10

Required Date: 7/12/10

Start Qty: 1.00

Required Qty: 1.00

D2586

Manufactured No

140

Each

64.0000



Door Latch

2 *N/A*

Location

Loc Qty

Loc Code

ST006

64

57917

64

D2589

Manufactured No

155

Each

205.0000



Keys, Key Chain, 350 Hinge

1 -1 *B47183*
B47183

Location

Loc Qty

Loc Code

ST019

205

58194

205

D2621

Manufactured No

140

Each

76.0000



Latch Plate, 350 Spacepod

2 2

Location

Loc Qty

Loc Code

ST021

76

46842

8

56526

68

D2690-17

Manufactured No

155

Each

4.0000



Cable

1 -1 *B50606*

Location

Loc Qty

Loc Code

ST021

4

58212

4

N/A

July 12, 2010 11:26:20 AM

Shop Packet Print

Page 5

Picklist Print

July 12, 2010 11:26:20 AM

Page 6

Work Order ID: 60469

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly



Start Date: 7/12/10

Required Date: 7/12/10

Start Qty: 1.00

Required Qty: 1.00

D2857-1

 Hinge Bracket

Manufactured No 140 Each 39.0000 1 1

Location

Loc Qty

Loc Code

ST026

39

56529

15

57924

24

MA u

D2857-2

 Hinge Bracket

Manufactured No 140 Each 49.0000 1 1

Location

Loc Qty

Loc Code

ST027

49

55020

5

56530

20

57925

24

D2858-1

 Hinge Bracket

Manufactured No 155 Each 22.0000 1 -1

Location

Loc Qty

Loc Code

ST027

22

55062

1

56423

21

B45798 SP

D2858-2

 Hinge Bracket

Manufactured No 155 Each 14.0000 1 -1

Location

Loc Qty

Loc Code

ST027

14

56048

14

B45799 SP

July 12, 2010 11:26:20 AM

Shop Packet Print

Page 6

Picklist Print

July 12, 2010 11:26:22 AM

Page 7

Work Order ID: 60469

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 7/12/10

Required Date: 7/12/10

Start Qty: 1.00

Required Qty: 1.00

FG-778150-550-ROL

Purchased

No

155 sf

2,198.000 1 -1



7781 9oz Glass 50"x125yd

Location

Loc Qty

Loc Code

ST404

2198

108932

18

111166

405

113905

1775

CUT ONE SQUARE FEET PER KIT

MS20426AD3-4

Purchased

No

155 Each

6,548.000 12 -12



RIVET

Location

Loc Qty

Loc Code

ST316

6548

104374

2548

110398

4000

MS20470AD4-5

Purchased

No

155 Each

1,431.000 18 -18



Rivet, Universal Head

Location

Loc Qty

Loc Code

ST309

1366

114761

1366

ST319

65

111916

65

MS21042L08

Purchased

No

140 Each

229.0000 8 8



Nut

Location

Loc Qty

Loc Code

ST300

229

114330

29

115016

200

July 12, 2010 11:26:22 AM

Shop Packet Print

Page 7

Handwritten notes and signatures:

- ST404: *rsf*
- ST316: *12 sf*
- ST319: *18 sf*
- ST300: *N*
- Bottom right: *A MF 10-7-12*

Picklist Print

July 12, 2010 11:26:23 AM

Page 8 / 19

Work Order ID: 60469

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly

Start Date: 7/12/10

Required Date: 7/12/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

155

Each

229.0000

8

-10



Nut



M113749 SP

Location

Loc Qty

Loc Code

ST300

229

114330

29

115016

200

MS21042L3

Purchased

No

140

Each

2,692.000

4

2



Nut



M112385

Location

Loc Qty

Loc Code

ST300

2692

114523

216

114718

476

114784

2000

MS21042L3

Purchased

No

155

Each

2,692.000

4



Nut



VAL

Location

Loc Qty

Loc Code

ST300

2692

114523

216

114718

476

114784

2000

MS27039-08-11

Purchased

No

155

Each

69.0000

2

-2



Screw



M111977 SP

Location

Loc Qty

Loc Code

ST288

50

114382

50

ST290

19

113749

19

July 12, 2010 11:26:23 AM

Shop Packet Print

Page 8

Picklist Print

July 12, 2010 11:26:29 AM

Page 9 19

Work Order ID: 60469

Parent Item: D350-588-041

Parent Item Name: Aft Door Assembly



Start Date: 7/12/10

Required Date: 7/12/10

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-15

Purchased

No

140

Each

113.0000

2

2



Screw

Location

Loc Qty

Loc Code

ST292

113

114056

13

114718

100

N/A

July 12, 2010 11:26:29 AM

Shop Packet Print

Page 9